

SONLOK® High Temperature Resistance Anaerobic Adhesives

Product	Item Number	Packing	Application	Color	Viscosity, cps	Cure Speed	Torque Inch.Lbs. N.m. Break/Prevail	Temperature Range °F
6422	642250 642230 642200	50 ml 300 ml 10 liter	Extremely high temperature resistance, medium strength for 1/2" to 3/4" bolts	Blue	Paste	Fixture-90 min Full-24 hrs	102 / 12 12 / 2	-65 °F to 650 °F
6620	662050 662030 662000	50 ml 300 ml 10 liter	Extremely high temperature resistance, high strength up to 3/4" bolts	Red	Paste	Fixture-30 min Full-24 hrs	161 / 10 19 / 2	-65 °F to 650 °F
6263	626310 626350 626325 626301 626300	10 ml 50 ml 250 ml 1 liter 10 liter	High strength, versatile thread locker up to 1" diameter	Red	400 / 600	Fixture-10 min Full-24 hrs	275 / 290 32 / 33	-65 °F to 360 °F
6047	604750 604725 604700	50 ml 250 ml 10 liter	High lubricity, high clamp load for larger bolts > 7/8" in diameter	Black	2,000 / 12,000 Thixotropic	Fixture-90 min Full-24 hrs	204 / 35 24 / 4	-65 °F to 300 °F
6770	677050 677025 677000	50 ml 250 ml 10 liter	High temperature Thread Sealant	Off-White Paste	Paste	Fixture-2 hrs Full-24 hrs	654 / 87 75 / 10	-65 °F to 530 °F

