

## SONLOK® Pre-Applied Threadlockers

SONLOK® Pre-Applied to threaded parts form a unique coating that converts ordinary fasteners into self-locking and self-sealing fasteners. Dry to touch, SONLOK Pre-Applied Threadlockers become an integral part of the fastener and stay inert until parts are used. During the assembly process, SONLOK Pre-Applied is activated by assembly forces, releasing anaerobic adhesive which locks and seals parts securely. Use SONLOK Pre-Applied products successfully, without solvents, in extreme temperature and pressure environments to lock and seal against air, steam, most fluids and lubricants.

PRODUCT SONLOK	Item Number	Packing	Application	Color	Torque Inch.Lbs. N.m. Break/Prevail	Temperature Range °F	Cure Speed, Steel @ 25 °C
3200	320000	44 lb Pail Kit	General Purpose	Yellow	220 / 105 27 / 13	-65 to 300	Fixture-10 min. Full Cure-24 hrs.
3204	320400	44 lb Pail Kit	Plated Substrates	Red	270 / 260 32 / 31	-65 to 300	Fixture-10 min. Full Cure-24 hrs.
3205	320500	44 lb Pail Kit	High Strength on most substrates	Peach	149 / 57 18 / 7	-65 to 300	Fixture-10 min. Full Cure-24 hrs.
3516	351601 351600	1 liter bottle 44 lb Pail	Thread Sealant one part	Orange	369 / 175 41 / 20	-65 to 300	Fixture-10 min. Full Cure-24 hrs.

