

## SONLOK® Threadlockers

PRODUCT SONLOK	Item Number	Packing	Application	Color	Torque In.Lbs. N.m. Break/Prevail	Viscosity, cps	Cure Speed	Temperature Range °F	Specification
3221	322110 322150 322125 322101 322100	10 ml 50 ml 250 ml 1 liter 10 liter	Adjustment of set screws, small diameter or long engagement length	Purple	53 / 30 6 / 4	150 / 350	Fixture Time- 20 min. Full Cure- 24hrs.	-65 to 300	
3222	322210 322250 322225 322201 322200	10 ml 50 ml 250 ml 1 liter 10 liter	Small Screws under 1/4" Easy removal	Purple	53 / 30	1,200 / 5,000 Thixotropic	Fixture Time- 20 min. Full Cure- 24hrs.	-65 to 300	
3242	324210 324250 324225 324201 324200	10 ml 50 ml 250 ml 1 liter 10 liter	1/4" to 3/4" bolts, medium strength, removable	Blue	115 / 53	1,200 / 6,000 Thixotropic	Fixture Time- 10 min. Full Cure- 24hrs.	-65 to 300	(R-46082B) Type II, Grade N
3243	324310 324350 324325 324301 324300	10 ml 50 ml 250 ml 1 liter 10 liter	Oil resistance 1/4" to 3/4" bolts, removable	Blue	180 / 62	2,250 / 11,000 Thixotropic	Fixture Time- 10 min. Full Cure- 24hrs.	-65 to 300	WRAS Certified  NSF Certified
3246	324610 324650 324625 324601 324600	10 ml 50 ml 250 ml 1 liter 10 liter	High temperature resistance, removable	Blue	170 / 48	2,600 / 4500	Fixture Time- 7 min. Full Cure- 24hrs.	-65 to 450	
3262	326210 326250 326225 326201 326200	10 ml 50 ml 250 ml 1 liter 10 liter	Permanent, High strength locking up to 3/4" bolts	Red	190 / 275	1,800 / 5,000 Thixotropic	Fixture Time- 20 min. Full Cure- 24hrs.	-65 to 300	(R-46082B) Type II, Grade O
3266	326610 326650 326625 326601 326600	10 ml 50 ml 250 ml 1 liter 10 liter	High temperature resistance, high strength	Red	270 / 35 30 / 9	3,500 / 8,000	Fixture Time- 40 min. Full Cure- 24hrs.	-65 to 450	
3270	327010 327050 327025 327001 327000	10 ml 50 ml 250 ml 1 liter 10 liter	High strength, Permanent, up to 1" diameter	Green	230 / 350	400 / 600	Fixture Time- 10 min. Full Cure- 24hrs.	-65 to 300	
3271	327110 327150 327125 327101 327100	10 ml 50 ml 250 ml 1 liter 10 liter	High strength, Permanent, up to 1" diameter	Red	230 / 320	400 / 600	Fixture Time- 10 min. Full Cure- 24hrs.	-65 to 300	(R-46082B) Type II, Grade K WRAS Certified NSF Certified

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3272	327210 327250 327225 327201 327200	10 ml 50 ml 250 ml 1 liter 10 liter	High temperature, high strength up to 1" diameter	Red	200 / 220	8,500 / 14,500	Fixture Time-30 min. Full Cure-24hrs.	-65 to 450	
3275	327510 327550 327525 327501 327500	10 ml 50 ml 250 ml 1 liter 10 liter	High strength for larger bolts	Green	280 / 280 32 / 32	7,000	Fixture Time-30 min. Full Cure-24hrs.	-65 to 300	
3277	327710 327750 327725 327701 327700	10 ml 50 ml 250 ml 1 liter 10 liter	Up to 1/2" diameter bolts, high strength	Red	275 / 275	7,000	Fixture Time-30 min. Full Cure-24hrs.	-65 to 300	(R-46082B) Type I, Grade L
3290	329010 329050 329025 329001 329000	10 ml 50 ml 250 ml 1 liter 10 liter	Wicking grade for pre-assembled parts	Green	85 / 250	12	Fixture Time-20 min. Full Cure-24hrs.	-65 to 300	(R-46082B) Type III, Grade R
3294	329410 329450 329425 329401 329400	10 ml 50 ml 250 ml 1 liter 10 liter	High temperature resistance, wicking grade	Green	289 / 237	35	Fixture Time-10 min. Full Cure-24 hrs.	-65 to 400	
3440	344010 344050 344025 344001 344000	10 ml 50 ml 250 ml 1 liter 10 liter	Primer-less, removable, 1/4" to 3/4" bolts	Green	200 / 230	6,775	Fixture Time-4 min. Full Cure-24 hrs.	-65 to 300	
3760	376010 376050 376025 376001	10 ml 50 ml 250 ml 1 liter	Primer-less, permanent, up to 1" diameter	Red	200 / 400	10,000	Fixture Time-4 min. Full Cure-24 hrs.	-65 to 300	DVGW Certified

